



INFORMATION

Failure to follow the installation steps could result in a swivel accidentally opening and becoming detached from the firearm. When unusual pulling, tugging, or stress upon the swivels occurs, attention should be given to make sure the swivel remains in the correct position. The act of firearm and hunting safety is your responsibility.

The unique design of the **TOC Chicago Screws** combines a hex key socket and a blade screw driver slot on the head. Installation or removal of the **TOC Chicago Screw** is easily accomplished by using a 1/8" hex key, or a blade screw driver. A coin can also be used.

TOC Chicago Screws may be used to repair or assemble slings, holsters, belts, sheet metal, sheet plastic, leather items, etc.

Added value features have been incorporated into the manufacturing of the **TOC Chicago Screws**. The oversized head provides a larger bearing surface. The undercut area of the thread joining the screw head will assure complete seating of the screw into the post. The lead-in on the thread area of the post makes for an easier assembly of the two parts, screw and post. The gripping areas under both the screw head and post head, provide a little more needed holding power. The thru-hole threading of the post provides maximum thread engagement of the screw. This assures a positive holding action of the post and screw. All **TOC Chicago Screws** are machined from solid brass material and are manufactured in the USA. There are three different finishes to choose from: satin black, natural brass or brite silver. After installation of the **TOC Chicago Screws**, a small amount of an epoxy glue, thread-lock material, etc. can be applied to the thread areas of the screw or post to ensure a secure installation of the screw/post assembly.

ALERT:

You must periodically check the **TOC Chicago Screws** to make sure they remain tight.



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