

NOTICE: Firearms safety is your responsibility!!!
Check, visually inspect, make sure your shotgun is unloaded, action open, chamber empty, magazine empty before installing "The TOTALCAP Magazine Tube Cap".

The TOTALCAP Magazine Tube Cap INSTALLATION:

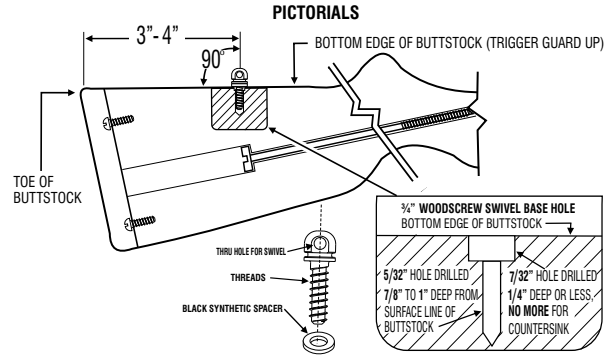
1. Carefully remove/unscrew the factory magazine tube cap, following in detail, instructions issued by the firearm manufacturer to perform this activity.
2. Care must be given to prevent the escape or loss of the spring and other parts that may be in the magazine tube of your firearm.
3. Install **The TOTALCAP Magazine Tube Cap** with swivel base to replace the factory magazine tube cap.
4. **The TOTALCAP Magazine Tube Cap** must be securely tightened to insure safe and correct use of your firearm. (Hand tight is satisfactory-*No Tools Necessary*)

CAUTION:

Any firearm, if handled improperly, ignoring reasonable rules of safety, can be dangerous and/or potentially cause death, injury or property damage.

Woodscrew Swivel Base INSTALLATION:

1. The installed position of the 3/4" woodscrew swivel base for detachable swivels should be approximately 3" to 4" from the toe of the butt plate or recoil pad (**see pictorials**).
2. When attempting to install the woodscrew swivel base securely position/hold the buttstock in a padded work vise to prevent damage to your firearm.
3. Care must be given to not intersect the drilled hole with a butt plate or recoil pad screw, through bolt, etc. that may be present in the buttstock (**see pictorials**).



4. Masking tape or duct tape should be applied to the buttstock in the area where the hole is to be drilled to prevent damage to the finish on the buttstock. The exact position of the hole to be drilled into the buttstock can be marked upon the tape. The marked location of the to-be-drilled hole should be center punched before drilling. The drilled hole should be perpendicular (90°) to the surface of the buttstock. Drill a countersink hole with a 7/32" drill bit to a depth of 1/4" or less - **NO MORE (see pictorials)**.
5. Drill a second hole in the center of the first hole with a 5/32" drill bit to a depth of 7/8" to 1" below the surface of the stock (**see pictorials**).
6. Place the black synthetic spacer onto the woodscrew base and carefully screw the base into the prepared hole in the buttstock. Please use an appropriate pin, punch, etc. to install the woodscrew base. Do not use a detachable swivel to turn the screw into the stock. A very small amount of light grease applied to the threads of the woodscrew is recommended to assist turning the screw into the buttstock.
7. **NOTICE/SUGGESTION:** If you do not feel confident in attempting to install the 3/4" woodscrew swivel base into the buttstock of your firearm, please, secure the services of your local gunsmith or someone capable of performing the task satisfactorily.
8. **INFORMATION:** You may chose to purchase the **TOC Swivel Base Drill Bit Set** to aid in installation of the 3/4" woodscrew swivel base.